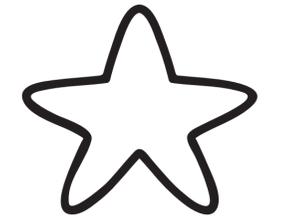
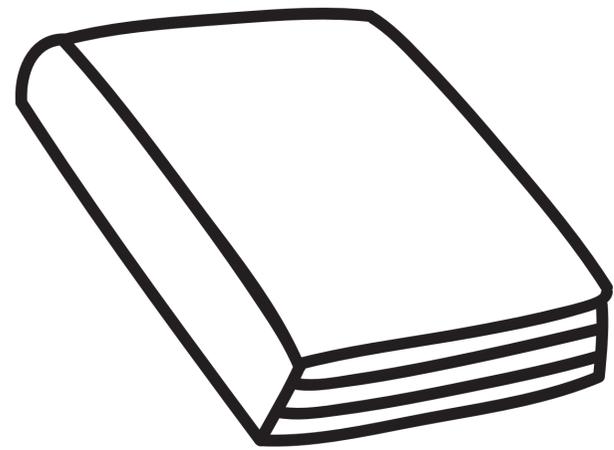


THE LEAN JOURNEY



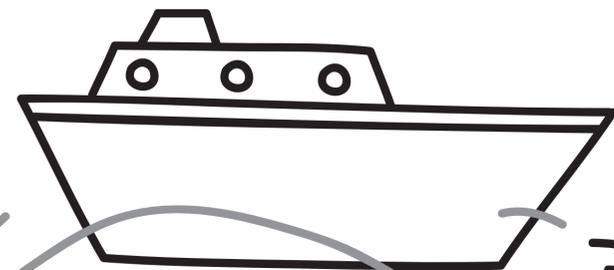
VERDADERO
NORTE



CONTEXTO



EFFECTOS
INDESEADOS



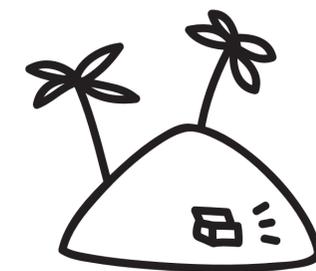
SITUACIÓN
ACTUAL

CONTRAMEDIDAS

CAUSAS
RAÍCES



SITUACIÓN
OBJETIVO



Aprende más en
<http://theleanjourney.info>