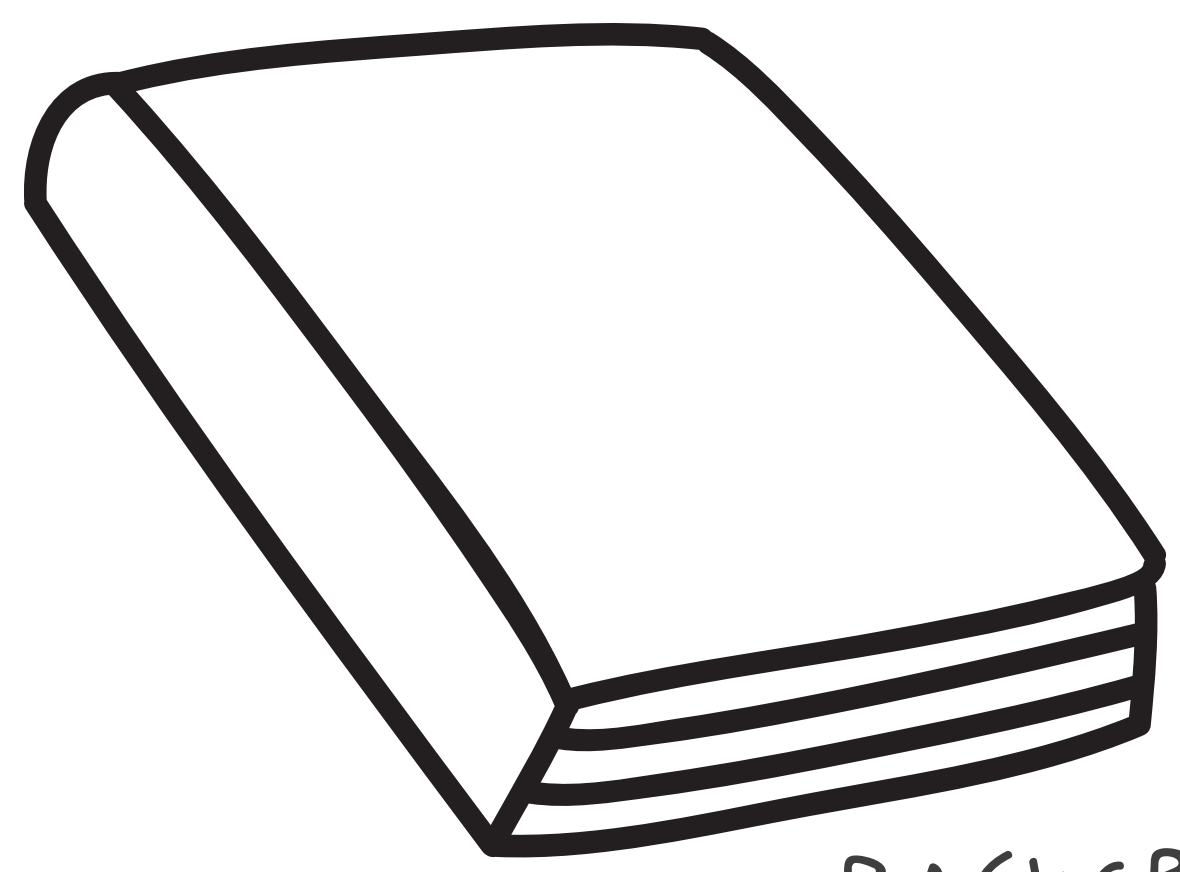
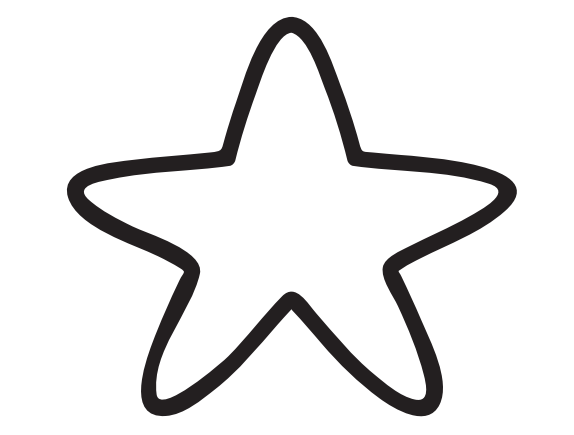
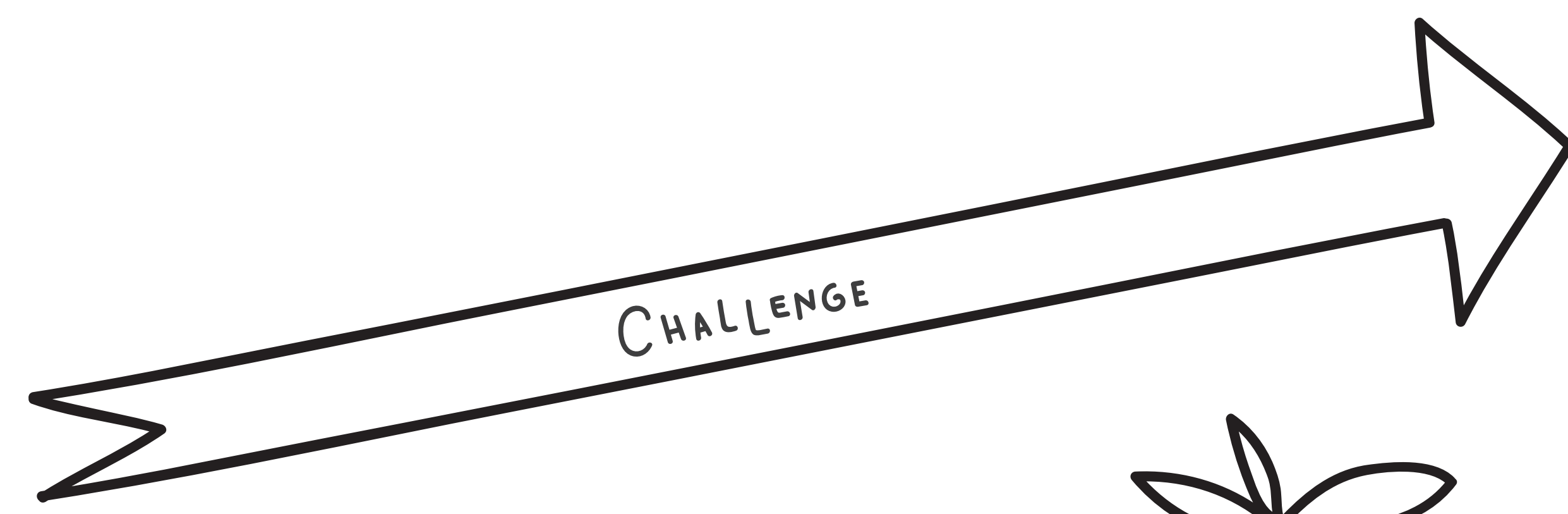


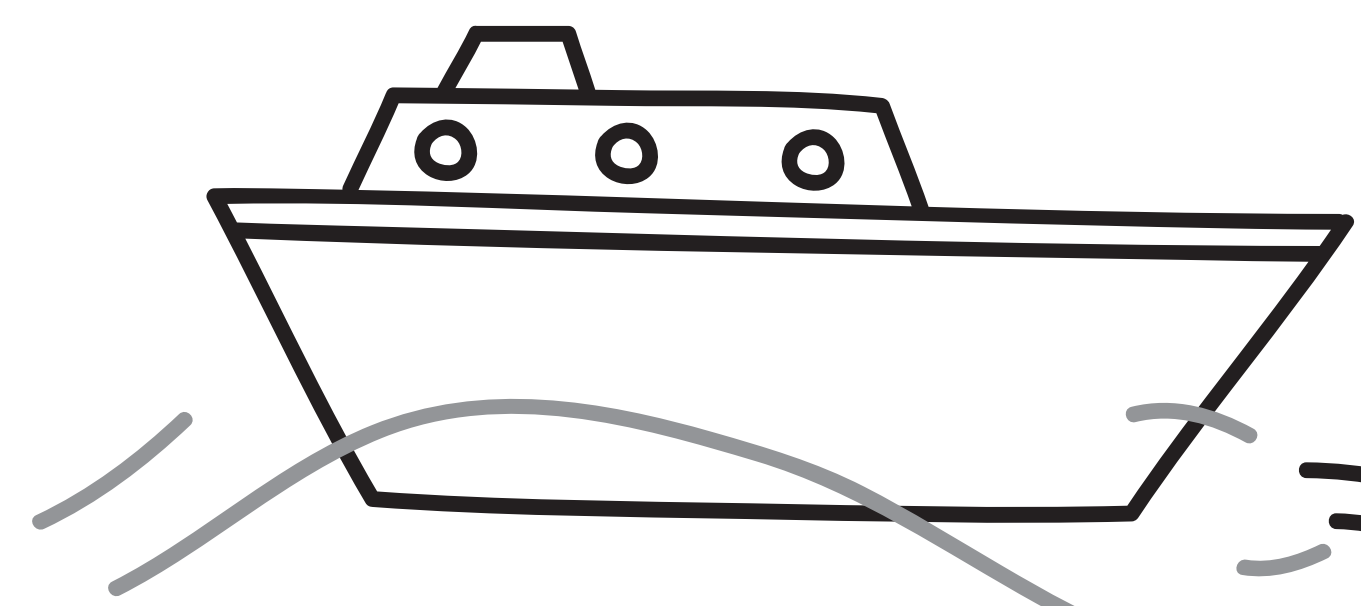
THE LEAN JOURNEY



BACKGROUND



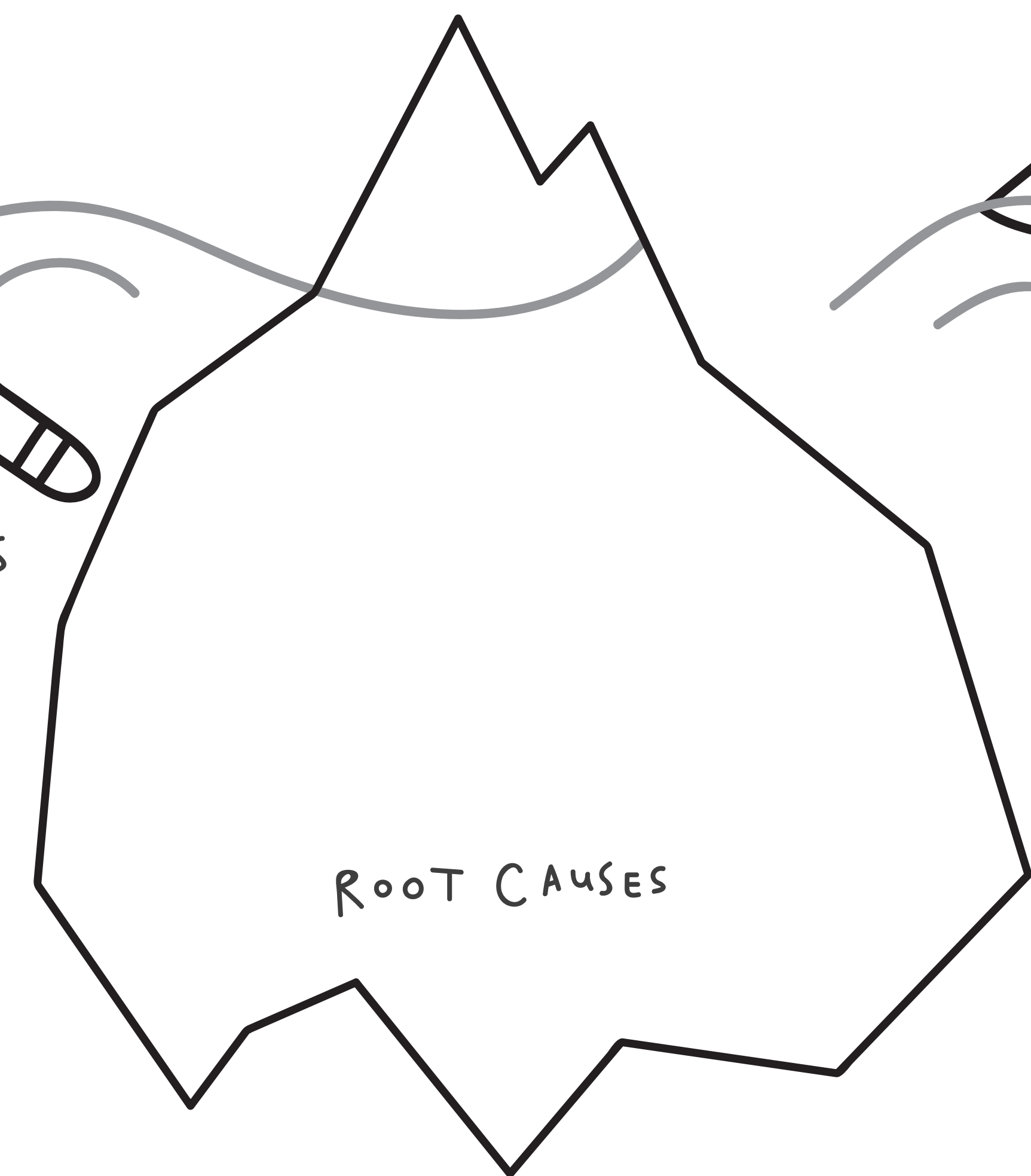
TRUE NORTH



CURRENT CONDITION

UNDESIRABLE EFFECTS

COUNTERMEASURES



ROOT CAUSES



TARGET CONDITION



Learn more at
<http://theleanjourney.info>